

Work Order ID 115381

March-28-14 10:04:14 AM

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Item ID: D2854-1-100
 Revision ID:
 Item Name: Velcro Strip, Looped
 Start Date: 3/28/14 Start Qty: 20.00 ***20***
 Required Date: 3/31/14 Req'd Qty: 20.00 ***20***
 Reference:

Accept ***N900040100*** Setup Start ***NS1***
 Stop ***NS2***
 Cust Item ID:
 Customer:

Approvals: Process Plan: *[Signature]* Date: _____
 QC: _____ Date: _____

Tooling: _____ Date: _____
 SPC (Y/N): _____ Date: _____

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2854	Rev A								

100	Packaging	0.00				<u>20</u>		<u>FF</u>	<u>14-03-31</u>
100	Memo	0.00							
Packaging	Cut length as per Dwg D2854 D2854-1-100 = 10"								
110	QC6- Inspect dimensions to drawing	0.00				<u>20</u>			
110	Memo	0.00							
QC									
Quality Control									
120	Identify as per dwg & Stock Location: <u>(5X) 5T410</u>	0.00							
120	Memo	0.00				<u>20X</u>	<u>DAS</u>	<u>14-04-01</u>	
Packaging	15X PPP 114200						<u>28</u>		
Packaging							<u>9-89</u>		

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Revision ID:

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Required Date: 3/31/14 Req'd Qty: 20.00

Reference:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Sequence ID/
Work Center ID

130

130

QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

MLJ 1404-01

MLJ 1404-01

Picklist Print

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Parent Item: D2854-1-100

D2854-1-100

Parent Item Name: Velcro Strip, Looped

Start Date: 3/28/14

Required Date: 3/31/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A04.07.01New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2854		Manufactured	No			100	f	101.0000	0.8333	18			
D2854									**		FF 14-03-31		
3/4" Velcro Strip													

Location

Loc Qty

Loc Code

ST410

101

107980

76

B100827

25

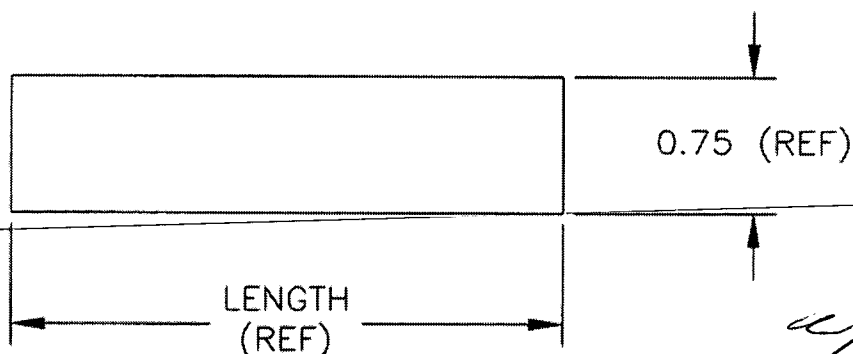
18



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

RELEASED
98.11.20 KE

SPECIFICATION CONTROL DRAWING



4601538

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.06.01 *KE*

OK 04.10.29